

1/22

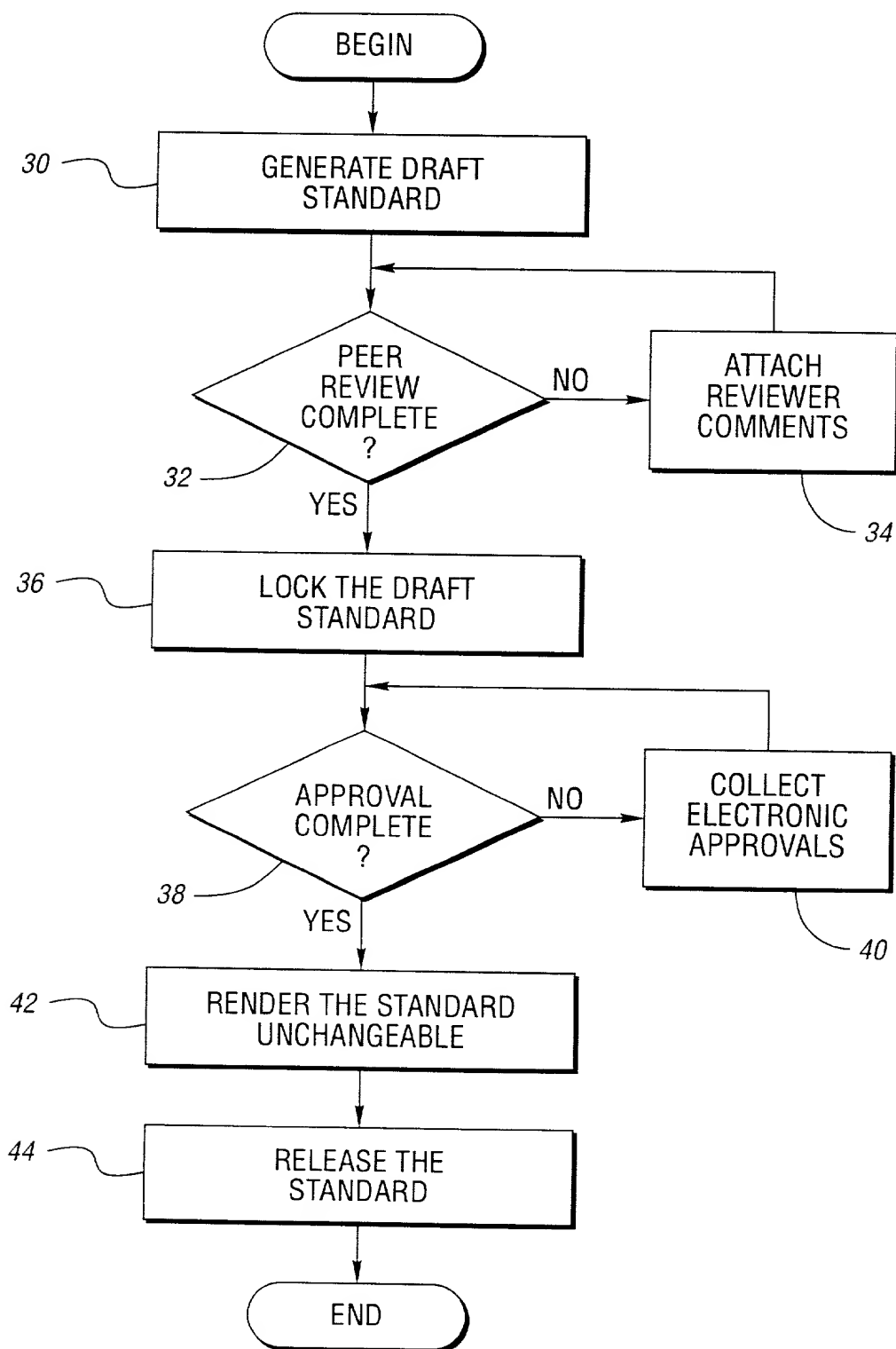




Fig. 1

	1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	2101	2102	2103	2104	2105	2106	2107	2108	2109	2110	2111	2112	2113	2114	2115	2116	2117	2118	2119	2120	2121	2122	2123	2124	2125	2126	2127	2128	2129	2130	2131	2132	2133	2134	2135	2136	2137	2138	2139	2140	2141	2142	2143	2144	2145	2146	2147	2148	2149	2150	2151	2152	2153	2154	2155	2156	2157	2158	2159	2160	2161	2162	2163	2164	2165	2166	2167	2168	2169	2170	2171	2172	2173	2174	2175	2176	2177	2178	2179	2180	2181	2182	2183	2184	2185	2186	2187	2188	2189	2190	2191	2192	2193	2194	2195	2196	2197	2198	2199	2200	2201	2202	2203	2204	2205	2206	2207	2208	2209	2210	2211	2212	2213	2214	2215	2216	2217	2218	2219	2220	2221	2222	2223	2224	2225	2226	2227	2228	2229	2230	2231	2232	2233	2234	2235	2236	2237	2238	2239	2240	2241	2242	2243	2244	2245	2246	2247	2248	2249	2250	2251	2252	2253	2254	2255	2256	2257	2258	2259	2260	2261	2262	2263	2264	2265	2266	2267	2268	2269	2270	2271	2272	2273	2274	2275	2276	2277	2278	2279	2280	2281	2282	2283	2284	2285	2286	2287	2288	2289	2290	2291	2292	2293	2294	2295	2296	2297	2298	2299	2300	2301	2302	2303	2304	2305	2306	2307	2308	2309	2310	2311	2312	2313	2314	2315	2316	2317	2318	2319	2320	2321	2322	2323	2324	2325	2326	2327	2328	2329	2330	2331	2332	2333	2334	2335	2336	2337	2338	2339	2340	2341	2342	2343	2344	2345	2346	2347	2348	2349	2350	2351	2352	2353	2354	2355	2356	2357	2358	2359	2360	2361	2362	2363	2364	2365	2366	2367	2368	2369	2370	2371	2372	2373	2374	2375	2376	2377	2378	2379	2380	2381	2382	2383	2384	2385	2386	2387	2388	2389	2390	2391	2392	2393	2394	2395	2396	2397	2398	2399	2400	2401	2402	2403	2404	2405	2406	2407	2408	2409	2410	2411	2412	2413	2414	2415	2416	2417	2418	2419	2420	2421	2422	2
--	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	---

 Thursday, 12/7 Demo CR Number: CR0000245		Creation Date: 07Dec2000 08:23 AM CRAD Status: Routed For Peer Review	
<div> <div>58</div> <div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> <div>Actions</div> </div> </div>		<div> <div>62</div> <div> <div>Add Comment</div> <div>Complete Review</div> <div>Edit</div> <div>View Comments</div> <div>View Peer Reviewers</div> <div>View Approvers</div> </div> </div>	
Originator: Keith Seroski Originator Phone: 513-626-4086 Originator Fax: 513-626-xxxx	<div> <div>54</div> <div> <div>GBU:</div> <div>Standards Office: GLOBAL - TT</div> </div> </div>	<div> <div>56</div> <div> <div>TISSUES & TOWELS</div> <div>PAPER TOWELS</div> </div> </div>	
Urgent Request: No Target Date of Issue:	<div> <div>Primary Affected Category:</div> <div>PAPER TOWELS</div> </div>		
Detailed Reason for Change: Demonstration		Attached Files(s): <div>  MS Office </div>	

254

50.

3/22

Fig. 3

70

PSU

Log Out | Help | Customer Service | Customize | GCAS Search | | Maintenance

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office

Change Request Comment

Comments for CR0000245
Thursday, 12/7 Demo

Author: Lisa Gilbert
Modified On: 13-Dec-2000 02:53:27 PM

Choose a Summary Thought For Your Comments:

Minor Comments

Your Comments:

I am OK as long as you wait for final stability data next week.

Supporting Document:

72

74

76

4/22

80

Fig. 4

Lisa Gilbert-LG - Inbox - Lotus Notes Desktop

File Edit View Create Actions Window Help

New Memo Delete Move To Folder Forward Reply Reply Text Only Reply With History Archive

Who	Date	Size	Subject
Welty-JE, Janie	12/13/2000	1 k	Holiday Lunch and Learnings from Training
Pratt-CK, Cheryl	12/13/2000	1 k	Re: Holiday Lunch and Learnings from Training
Westendorf-KL, Ka	12/13/2000	1 k	CSS1v2.1 Change Control Notification, #434
Urban-R, Rolf	12/13/2000	170 k	Talksheet R&C for Dec 14 CSSII ELT meeting
Huber-DA, Dale	12/13/2000	4 k	Re: hv performance tests
Higgs-MB, Mary	12/13/2000	3 k	Farewell Lunch: Kris Henninger, Beth Maris
Seroski-KA, Keith	12/13/2000	2 k	CSS START REVIEW: thursday, 12/7 Demo (CR0000245)
Serocki-KA, Keith	12/13/2000	2 k	CSS APPROVAL REQUEST: Approval Demo 12/17 (CR0000245)

From: Keith Seroski-KA To: h6960
Subject: CSS APPROVAL REQUEST:Approved... Cc: (bcc: Lisa Gilbert-LG/PGI)

This is an urgent request. Please respond by Friday, 12/15.

<http://swtc-cmsstest03.na.pg.com/psudev/default.asp?id=51386.40950.30998.43128&action=Detail>

Start Microsoft Ne... Corporate... Microsoft Po... Acrobat Rea... 8:06 AM

82

60.

6/22

Fig. 6

100

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

PSU

Comments for: Approval Demo 12/17 [CR0000246]

☒ All Comments
☐ Change Request Comments
☐ Tech. Std. Comments

Select the Technical Standard:

Date of Comment	Description	Author	Summary Thought	Ref Document
01Dec2000	CR:Approval Demo 12/17 This looks good. You need to update the packaging requirements.	Lisa Gilbert	Minor Comments	

Display Actions

7/22

Fig. 2

110

PSU

Log Out | Help | Customer Service | Customize | GCAS Search | | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Standards Office

Type your password to apply your electronic signature to this change request.

Login ID: tv 6960

Password

OK Cancel

112

114

8/22

Fig. 8

120

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: http://pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_-_IT What's Related

CSS Production CSS Dev CSS PSU

Background: product upgrade

Amount of product: production until expiration date

only those parameter, which differ from the base reference card are listed. All others remain unchanged

Size	Mini	Mid	Maxi	Junior	XL
I Product Specification					
This has the following influence on weight distribution: add, - subtract) vs. base design					
F.P. Pad Weight	0.10	0.12	0.13	0.14	0.15
F.P. Front 50% Pad Weight	0.05	0.05	0.05	0.06	0.08
F.P. Mid 50% Pad Weight	0.05	0.03	0.03	0.03	0.05
F.P. Front 25% Pad Weight	0.03	0.02	0.02	0.03	0.03
F.P. Mid 1 25% Pad Weight	0.02	0.02	0.03	0.03	0.03
F.P. Mid 2 25% Pad Weight	0.02	0.05	0.05	0.05	0.04
F.P. Back 25% Pad Weight					
III Base Material					
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Backsheet / Core Width	150	1502	150	150	150
(curtain- Length sprayed	403	454	502	531	603
coater) Spray density	4.250	4.250	4.250	4.250	4.250

Document: Done

Start Microsoft Ne... Corporate... Microsoft Po Acrobat Rea... 8:06 AM

/ Atty. Docket No.: 8380/PRGA 0103 PUSP

9/22

6th

PSU

Change Request CR0000222

2000k training adding approvers

Log Out
Help
Customer Service
Customize
GCAS Search

Approved Standards
Originator
Peer Reviewer
Approver
Standards Office
Maintenance

GO

Step	Approver	Status	Role	Description	On behalf Of	Notified Date	Approval Date
1	Gilbert, Lisa	Approved	Supply-Manufacturing	test adding approvers at different steps		07NOV2000	09NOV2000
1	Manis, Mary-Beth	Approved	Analytical	training 2000k mbh		07NOV2000	07NOV2000
2	Gilbert, Lisa	In Process	Product-Process			09NOV2000	
2	Manis, Beth	Approved	Analytical			09NOV2000	07NOV2000
2	Manis, Mary-Beth	In Process	Analytical			09NOV2000	
4	Manis, MB	Unread	Analytical				
100	Higgs, Mary	Unread					

132

10/22

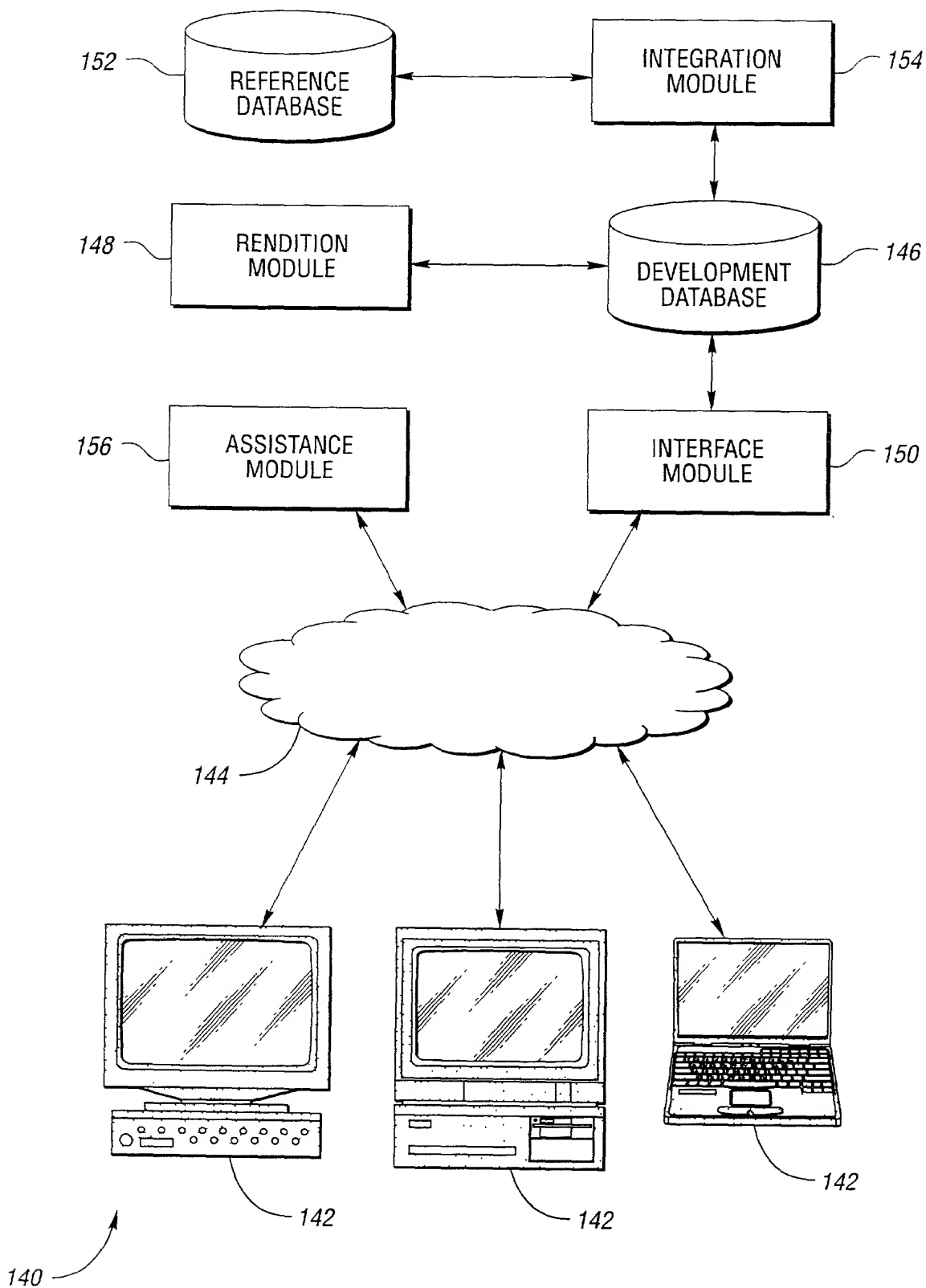


Fig. 10

11/22

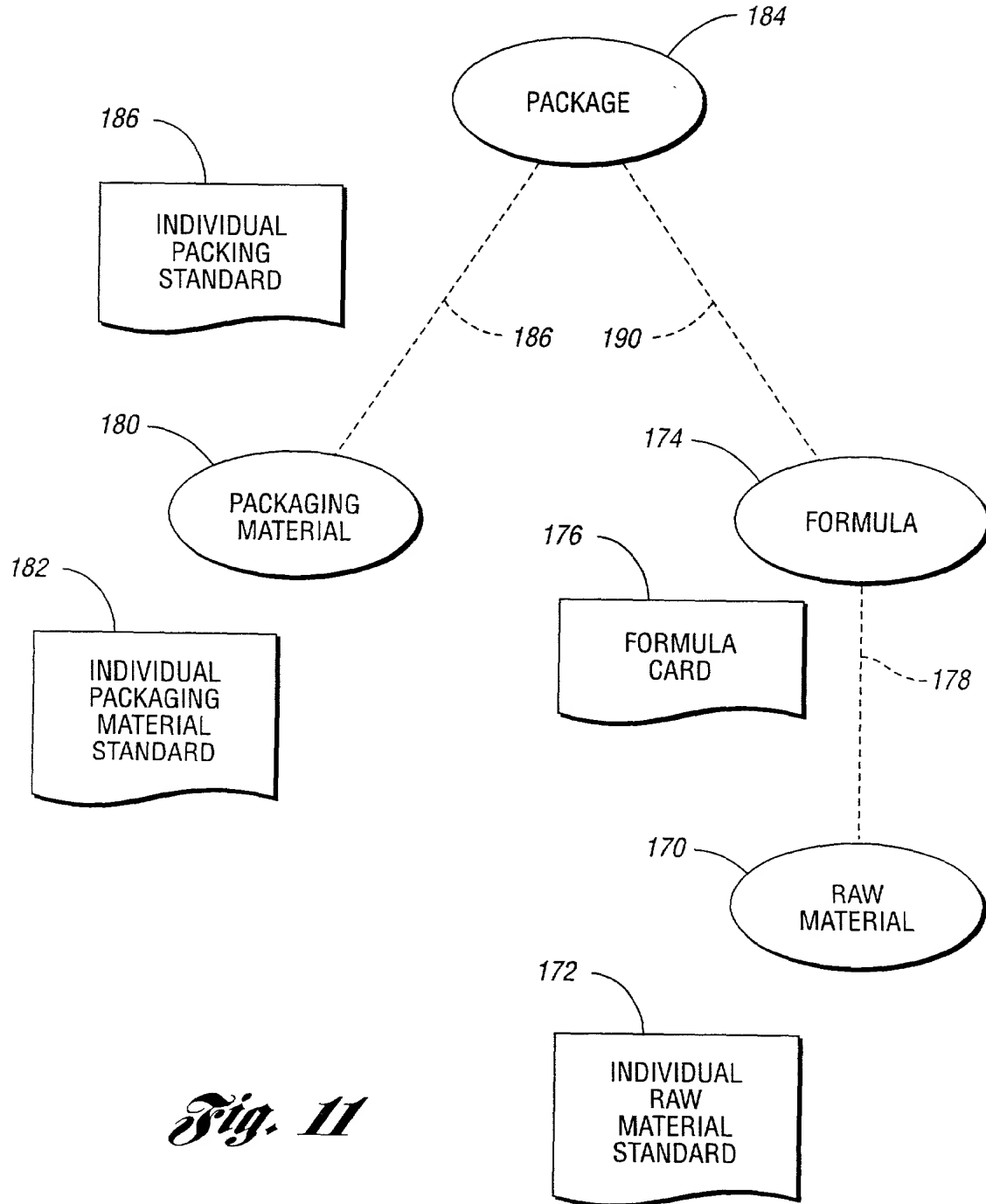


Fig. 11

12/22

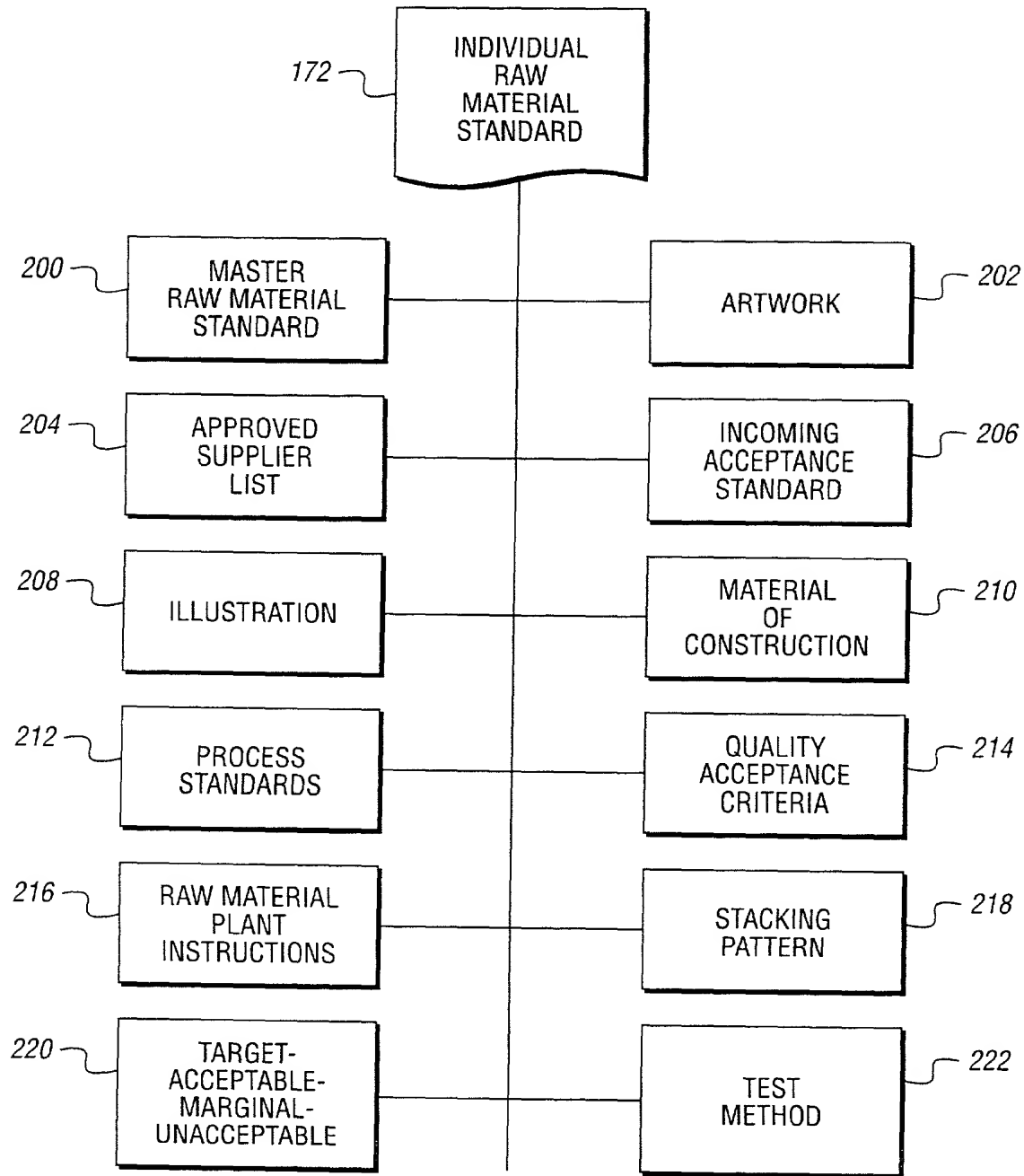


Fig. 12

13/22

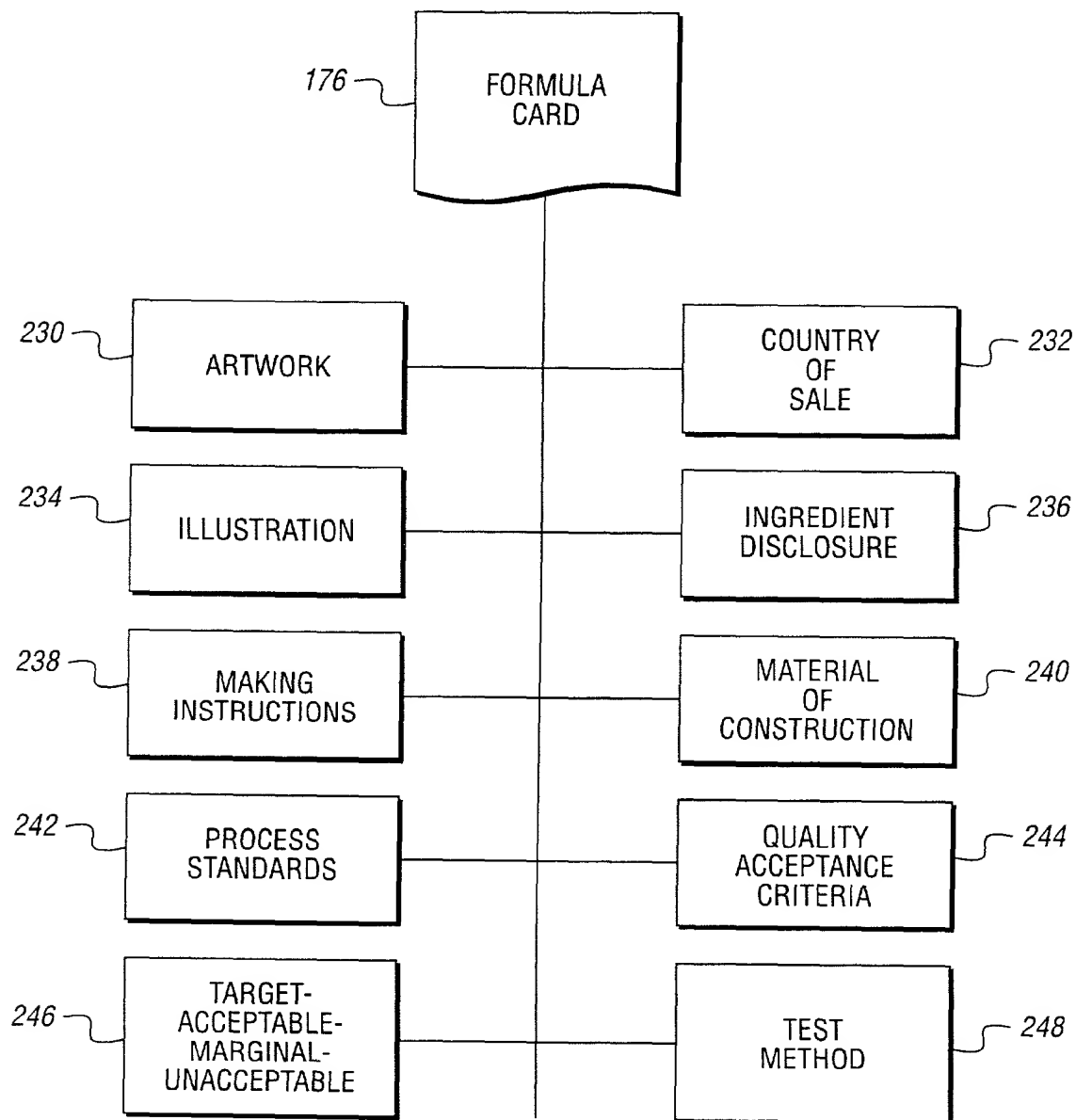


Fig. 13

14/22

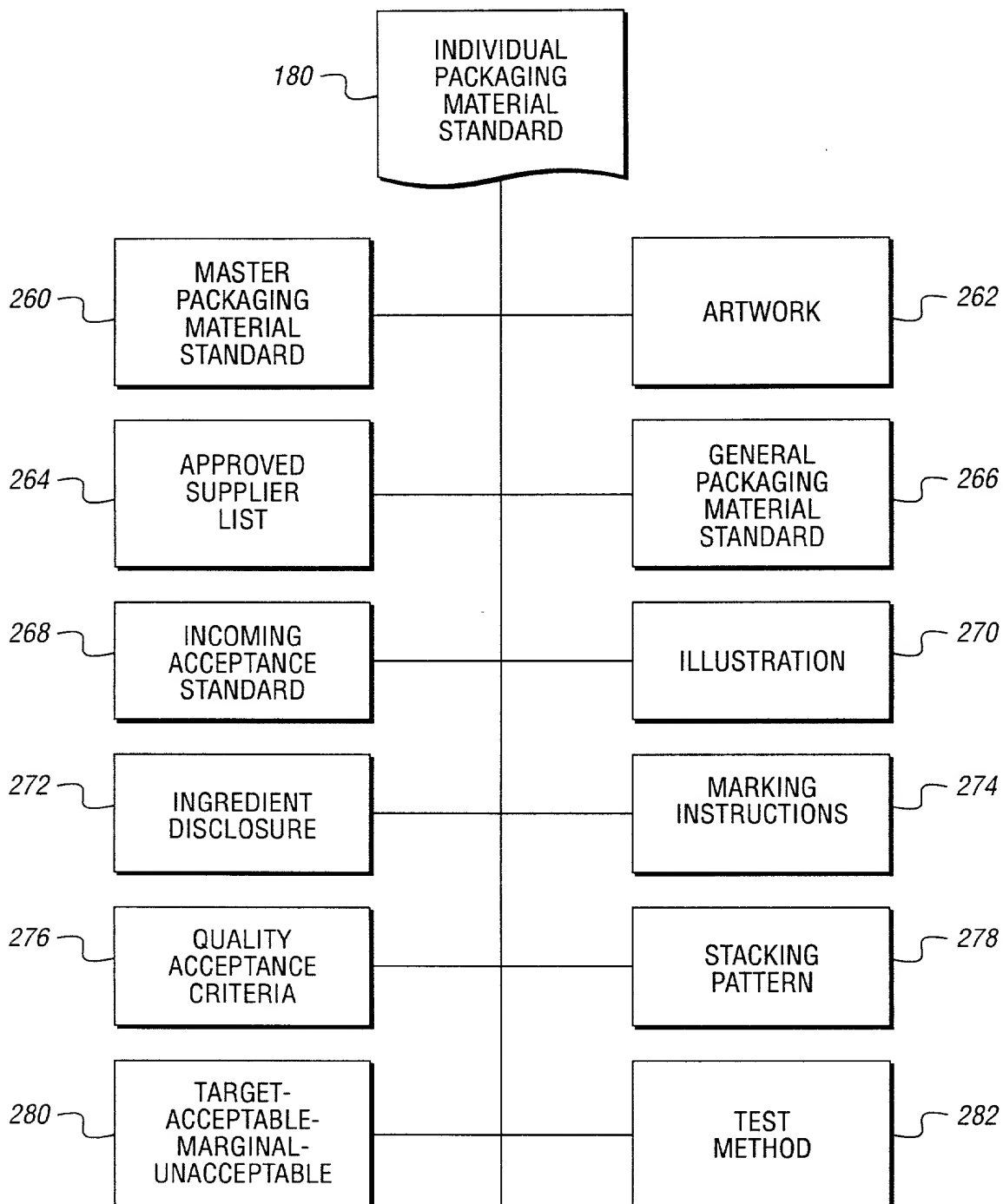


Fig. 14

15/22

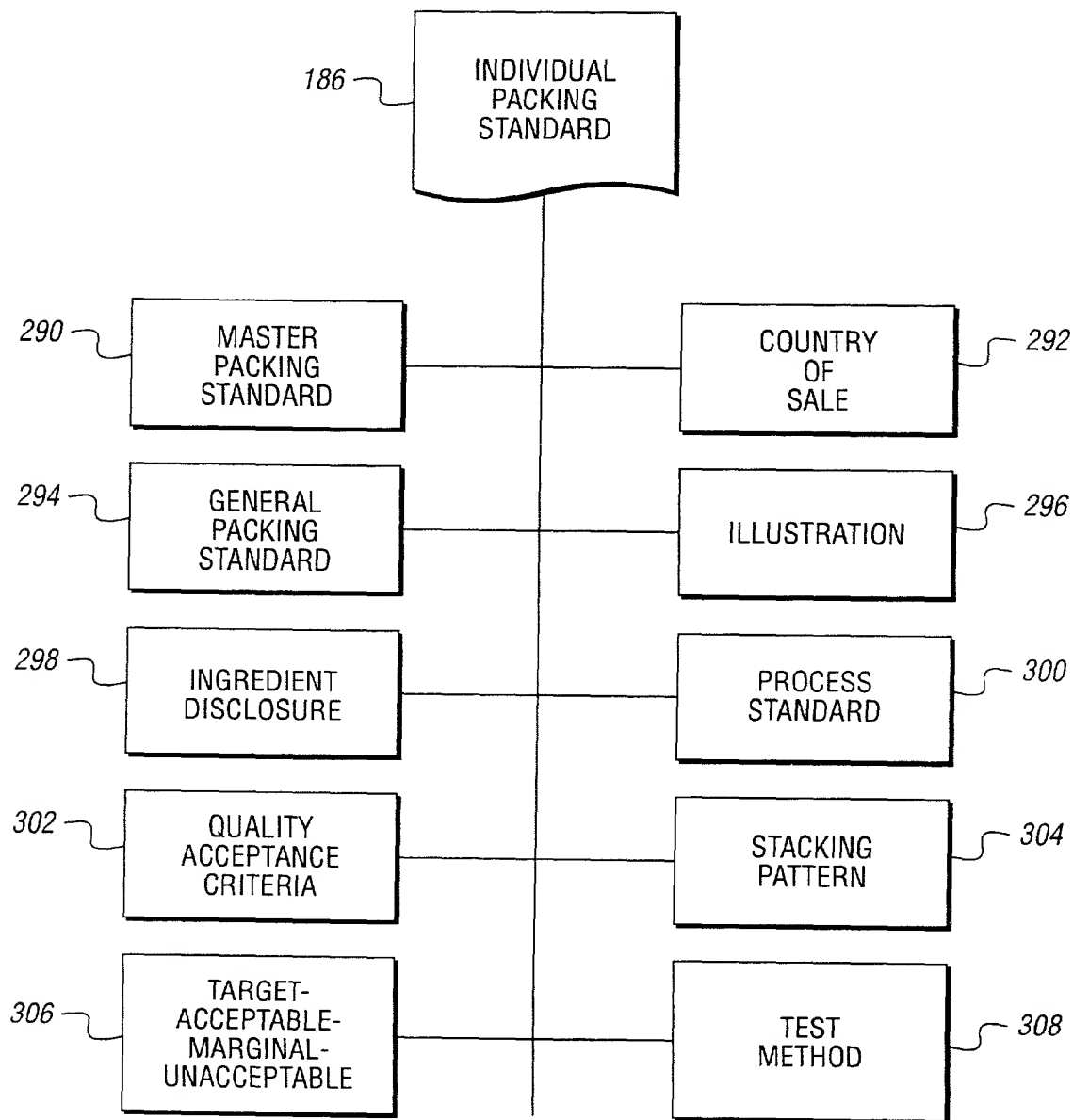


Fig. 15

16/22

Technical Standard Form

Individual Packaging Material Specification - 22227603

Originator: Editors (Co-creators): None	GCAS Status: Approved	Exp Date: Superseded on:	Is ATS: No Has ATS: No
--	-----------------------	-----------------------------	---------------------------

324 → **Top** Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

Description/Title:	Gain with Bleach Unscented 42 Use - Belths Test
SAP Description:	Gain with Bleach Unscented 42 Use
Local Description:	

Document Type:	Individual Packaging Material Specification
GCAS Code:	22227603
Version:	002
Locked By:	Beth Manis

Owning Organization:	EUR/MIDDLE EAST/AFRICA-FABRIC & HOME CARE~LAUNDRY
Sharing Organization(s):	
Owning Sector:	LAUNDRY & CLEANING
Owning Standards Office:	EMEA - FABRIC & HOME CARE

Fig. 16

TECHNICAL STANDARD FORM

17/22

Life Cycle Status: PRODUCTION EXPERIMENTAL ORDER

Top Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

332 Material Group: CARTON PACKER- CARRY CARTON- (BOARD)

Material Type: PACKING MATERIAL

Other Names:

Base Unit of Measure: EACH

334 Packaging Level:

336 Packaging Material Weight by Subcomponent:

338 Additional Material Groups:

Packaging Material Type: CARTON BOARD

Packaging Size with Unit: 6* 42 FLUID OUNCE US

Preferred Material Flag: No

Supplier Trade Name:

Fig. 17

330

FIG. 17

18/22

FOHTEO" T0080860

CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE

COMPACT
CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE
CONTAINER
COPPER SALT
CORE - TOILET/TOWEL ROLL

Add Remove

— Select One or more and click on Remove —
CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE

PACKING MATERIAL

CHIPBOARD
CLAY COATED NEWSBACK
CORRUGATED BOARD
CORRUGATED PAPER
CORRUGATED PLASTIC
COTTON
CRYSTAL
FLINT GLASS
GLASS
HIGH DENSITY POLYETH
INK
CORRUGATED BOARD

Packaging Material Type:

Case Count: 6

Packaging Size: 36

Packaging Unit: KILOGRAM

*Material Group:

Additional Material Groups:

*Material Type:

Other Names:

*Base Unit of Measure:

Packaging Level:

Packaging Material Weight By Sucomponent:

KILOGRAM

CONSUMER

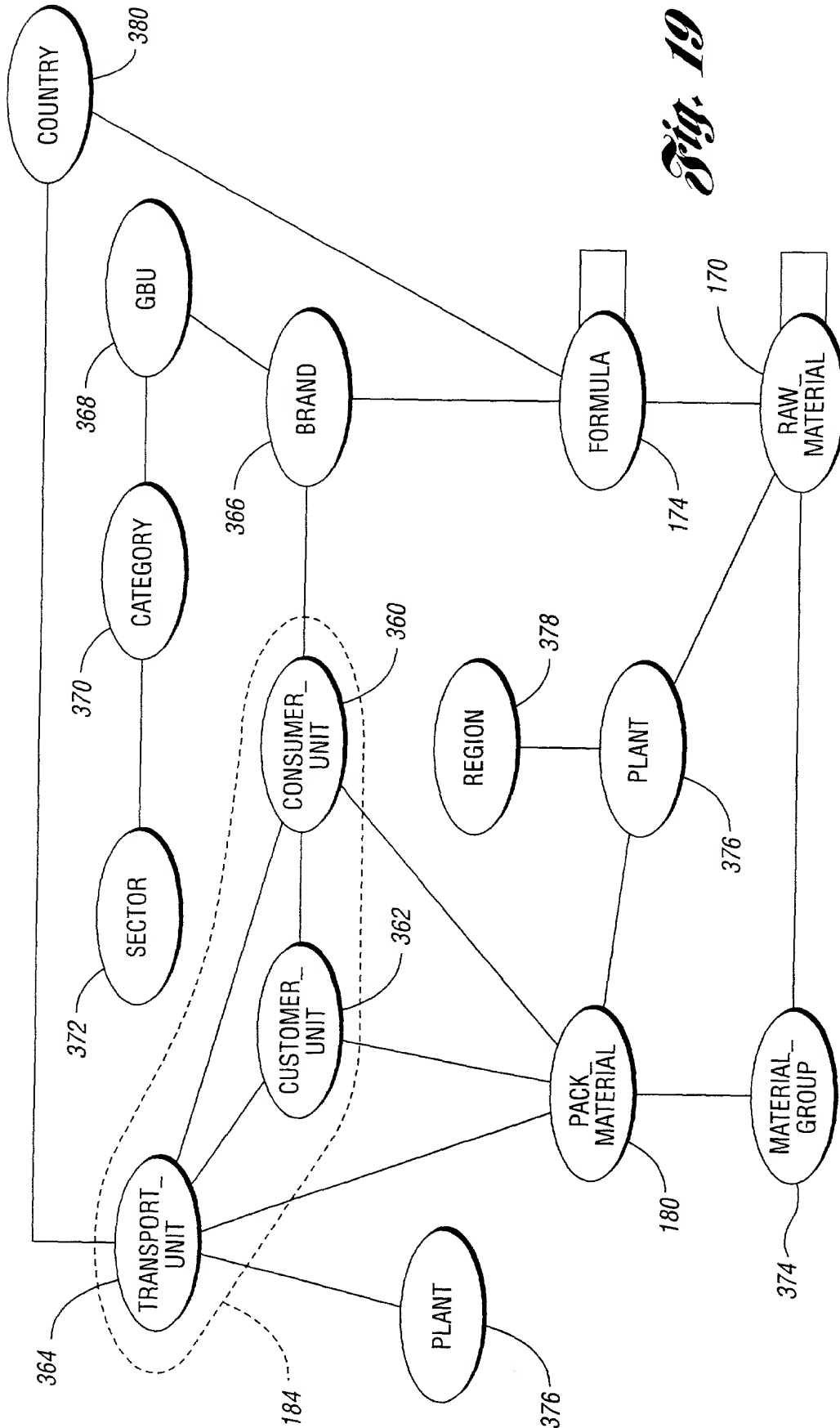
352

350

Fig. 18

19/22

Fig. 19



20/22

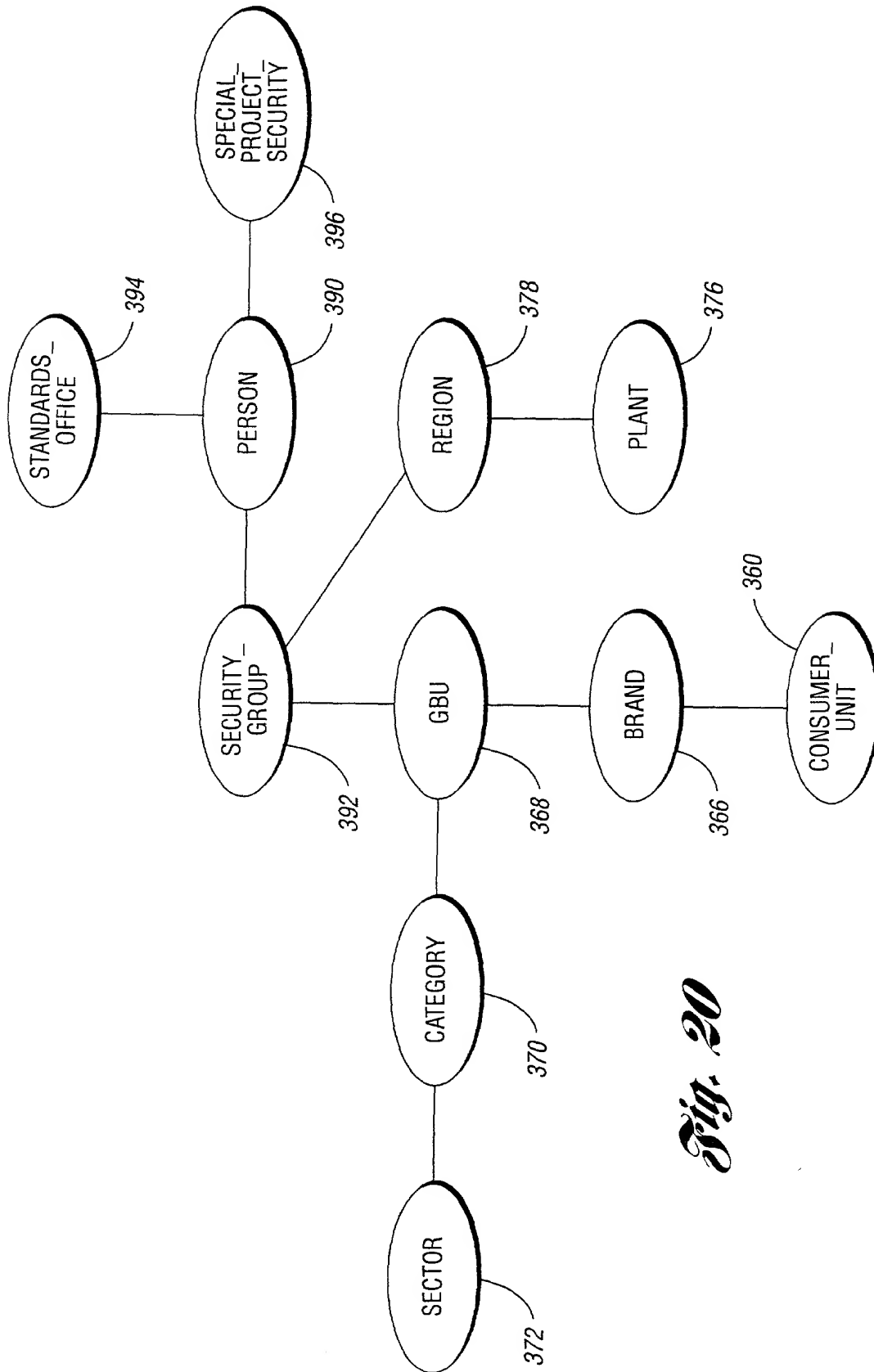


Fig. 20

FIG. 20

21/22

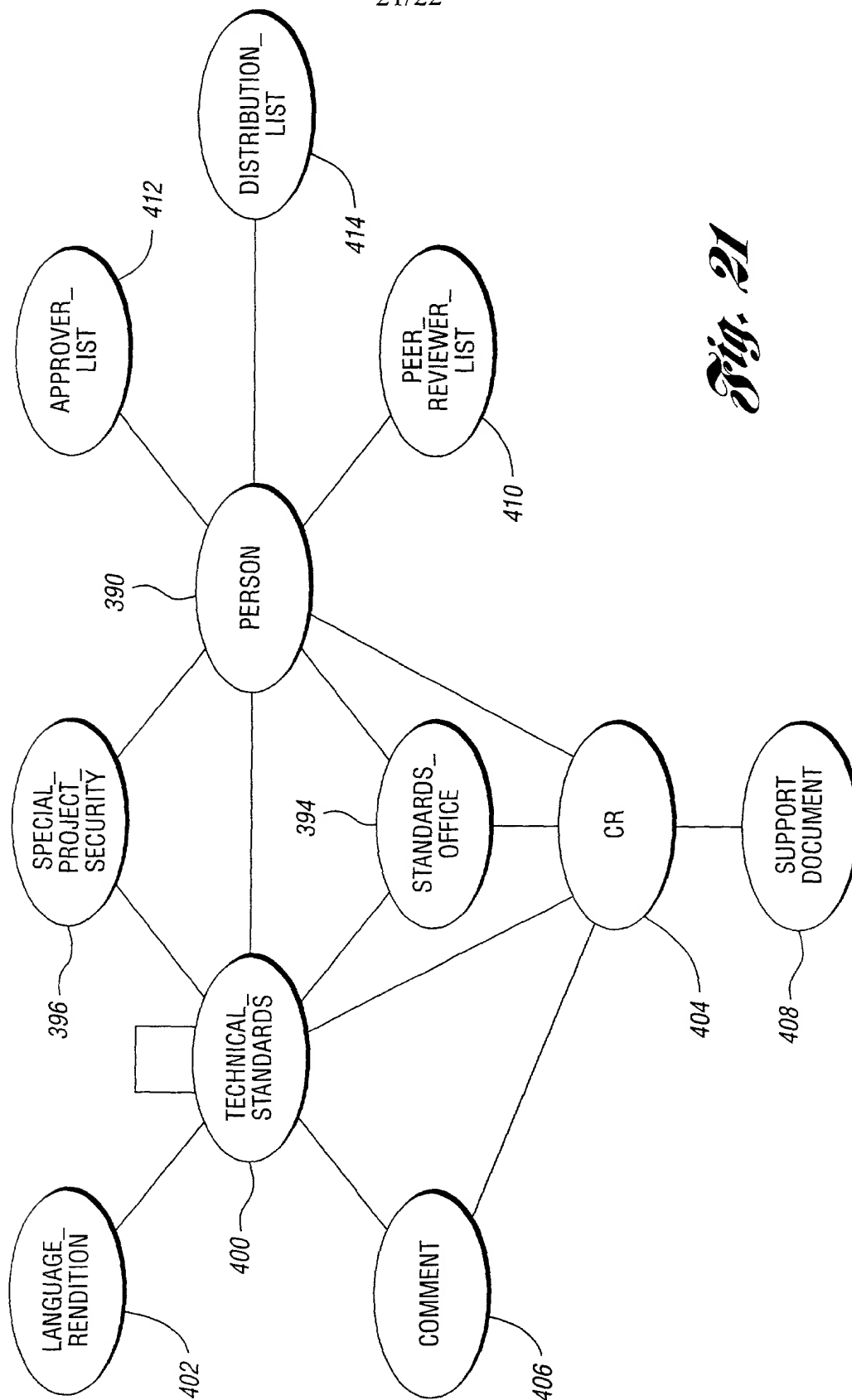


Fig. 21

TOPPED " F0080860

22/22

Fig. 22

420

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: l.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_IT IT What's Related

CSS Production CSS Dev CSS PSU

Log Out Help Customer Service Customize GCAS Search GO

Approved Standards Originator Approver Standards Office Maintenance

CSS

Request#: tu106546311234 SO Creator: Krista Hepp Create Date: 18DEC2000

Approver List	Approval Status	Approval Date
1 Schmidt, Guenter		

424

1. Select users you choose not to approve and click Remove Selected to remove them from this request.

2. To approve all users that remain (no selection required), click Approve All.

Select Name ☐ Gooch, Jay Region NORTHERN AMERICA GBU Site TISSUES & TOWELS

422

Document: Done

Start Microsoft Ne... Corporate... Microsoft Po... Acrobat Rea... 8:06 AM